

IN THE CLAIMS:

Please amend the claims as follows:

Claims 1 to 13. (Cancelled).

Claim 14 to 20. (Cancelled).

Claim 21. (Cancelled).

Claims 22 to 26. (Cancelled).

Claim 27. (Withdrawn).

The process according to claim 32,
wherein said first web and said second web is paper.

Claim 28. (Withdrawn).

The process according to claim 32,
wherein said first web and said second web is metal foil.

Claim 29. (Withdrawn).

The process according to claim 32,
wherein said first web and said second web is non-woven
fabric.

Claim 30. (Cancelled).

Claim 31. (Withdrawn).

A process for the production of a five layer composite material (1, 21) with a plastic layer (4, 24) that has release properties with respect to adhesive comprising

locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which a layer of adhesive (3, 23) is located, and said adhesive layer is always coextruded and directly bonded together with the plastic layer (4, 24) with the release properties, which is in turn directly bonded to a second web (5, 25); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric; and

providing the first web and the second web simultaneously in a spaced apart position; and extruding the adhesive layer (3, 23) and the layer (4, 24) with the release properties between the two webs (2, 22 and 5, 25); and forming the bond directly with the two webs;

wherein a further layer (26) is provided that is located on and directly bonded to one side of the web (2, 5 or 22, 25), such that one web is provided with said further layer (26) directly bonded to the web.

Claim 32 (Withdrawn).

A process for the production of a five layer composite material (1, 21) with a plastic layer (4, 24) that has release properties with respect to adhesives consisting of

locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which a layer of adhesive (3, 23) is located, and said adhesive layer is always coextruded and directly bonded together with the plastic layer (4, 24) with the release properties, which is in turn directly bonded to a second web (5, 25); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric; and

wherein a further layer (26) is provided that is located on and directly bonded to one side of the web (2, 5 or 22, 25), such that one web is provided with said further layer (26) directly bonded to the web; and

wherein said layer of adhesive (23), said release layer (24), said web (25), and said further layer (26) are applied to the web (22) by coextrusion.

Claim 33. (Withdrawn).

The process according to claim 31,

wherein said first web and said second web is paper.

Claim 34. (Withdrawn).

The process according to claim 31,
wherein said first web and said second web is metal foil.

Claim 35. (Withdrawn).

The process according to claim 31,
wherein said first web and said second web is non-woven
fabric.

Claim 36. (Withdrawn).

A process for the production of a four layer composite
material (1, 21) with a plastic layer (4, 24) that has release
properties with respect to adhesives comprising

locating materials producing the release properties within the
plastic layer, wherein a first web (2, 22) is provided in
production of the composite material (1, 21) on one side of which a
layer of adhesive (3, 23) is located, and said adhesive layer is
always coextruded and directly bonded together with the plastic
layer (4, 24) with the release properties, which is in turn
directly bonded to a second web (5,25); and

wherein said first web and said second web is selected from
the group consisting of paper, metal foil, and non-woven fabric;

and

providing the first web and the second web simultaneously in a spaced apart position; and extruding the adhesive layer (3, 23) and the layer (4, 24) with the release properties between the two webs (2, 22 and 5, 25); and forming the bond directly with the two webs.

Claim 37. (Currently Amended).

A process for the production of a ~~four-layer~~ composite material (1, ~~21~~) consisting of four layers with a plastic layer (4, ~~24~~) that has release properties with respect to adhesives comprising consisting of

locating materials producing the release properties within the plastic layer, wherein a first web (2, ~~22~~) is provided in production of the composite material (1, ~~21~~) on one side of which a layer of adhesive (3, ~~23~~) is located, and said adhesive layer is always coextruded and directly bonded together with the plastic layer (4, ~~24~~) with the release properties, which is in turn directly bonded to a second web (5, ~~25~~); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric, ~~and plastic~~; and

providing the first web and the second web simultaneously in a spaced apart position; and extruding the adhesive layer (3, ~~23~~) and the plastic layer (4, ~~24~~) with the release properties between the

two webs (~~2, 22~~ and ~~5, 25~~); and forming the bond directly with the two webs.

Claim 38. (New).

The process according to claim 37,
wherein said first web and said second web is paper.

Claim 39. (New).

The process according to claim 37,
wherein said first web and said second web is metal foil.

Claim 40. (New).

The process according to claim 37,
wherein said first web and said second web is non-woven
fabric.